

**Work Order ID 55577**

January 22, 2010 7:16:12 AM



Page 1

Item ID: D500-572-011

Revision ID:

Item Name: Bearpaw

Start Date: 1/22/10 Start Qty: 2.00

Accept



Setup Start



Required Date: 1/25/10 Req'd Qty: 2.00



Cust Item ID:

Stop



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
----------	--------------

D2435 Rev E1

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

0.00

0.00

0.00

0.00

160



Pick Kit

Packaging

Packaging

170



QC4- 100% Inspect kits for completeness

QC

Quality Control

Memo

S. Colab

J for MF 10/01/25

10/01/22 (2)

S. Colab

(2)

**Work Order ID 55577**

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Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 1/22/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

180

Operation  
Description

Packaging

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD500-572-  
011! Location:*Nev-A*

190



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*1/26/2010 (2)**10/12/10**MF 10-1-26*

# Picklist Print

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Page 1

Work Order ID: 55577



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM

Start Qty: 2.00

IPP Rev:D 07-01-02 Was K10007 JLM

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

QS200-M44S 2Y

Purchased

No

120

Each

19.0000

4.0000



S Clamp

Purchased

No

120

Each

19.0000

4.0000



AN4-15A 8Y

Purchased

No

170

Each

562.0000

16.0000



Bolt

Purchased

No

170

Each

562.0000

16.0000



AN960JD416 FX

Purchased

No

170

Each

109.0000

16.0000



Washer

NA6149 0-4630

Per QS7-017

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

109

\_\_\_\_\_

112314

109

\_\_\_\_\_

16941

0

\_\_\_\_\_

1/22/10

# Picklist Print

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January 22, 2010 7:15:52 AM

Work Order ID: 55577



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM:

Start Qty: 2.00

Required Qty: 2.00

IPP Rev:D 07-01-02 Was K10007 JLM

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

D2182B  
Rubber Cushion

4 Q5' long  
measur

Manufactured No

170

f

306.5240 3.3320



5101122

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	29.886	
28042	7.33	
30872	0.33	
45405	22.226	

Main Warehouse

ST410	276.638	
52649	276.638	

D2274  
Radius Block

Manufactured No

170

Each

99.0000 16.0000



52649

R 10/21/2010

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST010	41	
52644	41	

Main Warehouse

ST10	58	
54850	58	

54850

# Picklist Print

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Work Order ID: 55577



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed. KJ/JLM

Start Qty: 2.00

IPP Rev:D 07-01-02 Was K10007 JLM

Required Qty: 2.00

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

D2435 2X



Bearpaw, 206

Manufactured No

170

Each

12.0000

4.0000



D2438 4X



Clamp

Manufactured No

170

Each

56.0000

8.0000



54981 2X  
55472 2X



D2529 8X



Washer

Manufactured No

170

Each

690.0000



53221

C 1/22/10 (2)

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Shop Packet Print

Page 3

# Picklist Print

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Work Order ID: 55577



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM

Start Date: 1/22/10

Required Date: 1/25/10

IPP Rev:D 07-01-02 Was K10007 JLM

Start Qty: 2.00

Required Qty: 2.00

IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

MS21042L4 8X



S  
2 Nut

Purchased	No	170	Each	3,657.000	16.0000
-----------	----	-----	------	-----------	---------



PC 1/22/2010

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

<u>Location</u>
-----------------

Main Warehouse

ST	3657	
102552	6	
104248	6	
110507	184	
111827	2461	M111827
113422	1000	
15924	0	

REFERENCE ONLY

S

### 32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

### 32.4 PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4	/	D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4	/	D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
			8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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32-00-00